Product
Information &
Specifications

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Product: SPRUCE^R PRIMERS

98-15 Light Gray

98-16 Black

98-26 Red Iron Oxide

General Description

A specially formulated undercoating that is economically priced and prevents rust, while enhancing the performance of the finish coat.

Suggested Uses:

Benefits:

Most any bare wood and metal surface

Tools

Toys

Railings

Mailboxes

Cars

Construction equipment

Tractors

Fast dry

Sealing & filling properties

Sandable

Reduced over-spray

Improves finish coat adhesion

Protects against rust and corro-

sion

Rust inhibitive

Additional Info:

Can be used with lacquer, alkyd enamel and acrylic finish coats.

For better adhesion, sand lightly with fine sandpaper or steel

Several light coats rather than one heavy coat is recommended. Any Spruce enamels or lacquers are recommended as a finish coat.

SPRUCE PRIMERS TECHNICAL INFORMATION

CONTAINER: 16 FLUID OUNCE AEROSOL CAN

LABEL WEIGHT: 12.0 OUNCES (340 GRAMS)

PROPELLANT: PROPANE N-BUTANE

CAN PRESSURE: $40 \text{ PSI } @ 70^{\circ}\text{F}$

FLAMMABILITY: CLASSIFIED AS "EXTREMELY FLAMMABLE"

FLASH POINT: -4° F

% SOLIDS: APPROXIMATELY 22%

DRY TIME: SET TO TOUCH - 5 MINUTES

TACK FREE - 20 MINUTES DRY TO RECOAT- 20 MINUTES

VOC (%): @52%, CANNOT EXCEED 60.0%

MIR VALUE: @1.12, CANNOT EXCEED 1.20

GLOSS: FLAT

CHEMICAL RESISTANCE: GOOD

ADHESION: EXCELLENT

DURABILITY: EXCELLENT

APPLICATION TEMPERATURE: FOR BEST RESULTS 50-90°F

HEAT RESISTANCE: $300^{\circ}F$ (120°C)

RESIN SYSTEM: PHENOLIC

ABRASION RESISTANCE: GOOD

FLEXIBILITY: 1/4" MANDREL